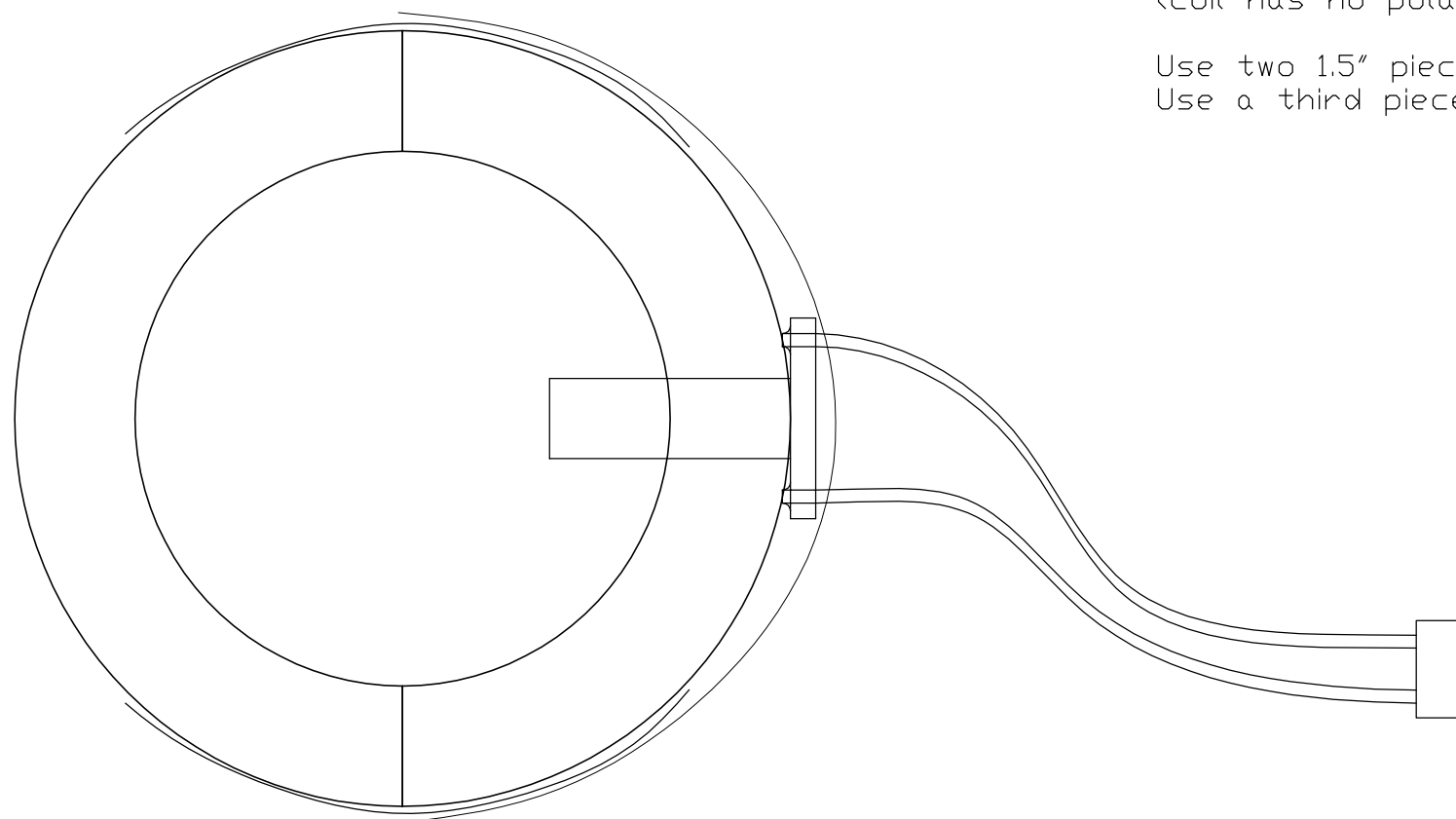


DATE	SYM	REVISION RECORD	AUTH.	DR.	CK.

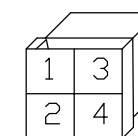
Qty	PN	Desc
2	231069	Ferrite Core Half
1	41370	100 Turn IM Coil Assy
2	172099	DF11 pre-crimped wire single-ended
1	172102	DF11 Connector Housing 4-pin
na	31352	UHMW Tape, 3 pieces

solder free ends of wires to 41370 PCB.  
insert in connector pins 1 & 3  
(coil has no polarity)

Use two 1.5" pieces of UHMW tape to assemble core halves.  
Use a third piece to hold the 41370 PCB to the assembled core.



Connector Pin  
Numbering:



TOLERANCES	SEA-BIRD ELECTRONICS, INC				
FRACTIONAL	P/N 801588	SCALE 2 : 1	DRAWN BY DLM		
DECIMAL	TITLE IMM Test Coupler				
ANGULAR	DATE 8/22/05	DRAWING NUMBER 41440	REV		